reciiii	ecunical Programme - Day 1. Montoay 27th June 2022				
	EHB.1.04 (Plenary room)	EHB.1.10A	EHB.1.10B		
09:1	5 Welcome Opening by Conference Chair: Richard Buswell Welcame by RILBM President: Nicolas Roussel Welcame by Vice Chancellor of Loughborough University: Professor Nick Jennings				
09:4	5 Keynote Presentations: Technology status and next steps Chair: Nicolax Roussel				
09:4	5 Technology Readiness and conference framework, Richard Buswell, on behalf of Professor Guowei Ma				
10:1	5 A road map for quality control of hardening and hardened printed concrete Viktor Mechtcherine				
10:4	5 Break	* Extended Abstracts			
11:3	0 Wet material property control Chair: Mohammed Sanebi	Binders and aggregates: 1 - strain hardening Chair: Seffen Mueller	Printability and set control: 1 Chair: Alexandre Pierre		
11:3	O Automated quality control for additive manufacturing by visual inspection of near nozzle droplet formation Derk Bos, Rob Wolfs	Development of Cementiflous Metamaterial with Compressive Strain Hardening Characteristics Keisuke Nishijo, Motohiro Ohno, Tetsuya Ishida	Using limestone powder as a carrier for the accelerator in extrusion-based 3D concrete printing Yaxin Too, Karel Lesage, Kim Van Tittelboom, Yong Yuan, Geert De Schutter		
11:4	5 Microfibrillated cellulose as a new approach to tune the rheological behavior of cementitious composite for 3D printing applications * Hesam Toheri, Arnoud Perrot, Shiho Kawashima	Properties of 3D-Printable Ductile Fiber-Reinforced Geopolymer Composite Shin Hou Bong, Behzad Nemotollahi, Venkatesh Naidu Nerella, Viktor Mechtcherine	A strain-based constitutive model ensuring aesthetic 3D printed concrete structures: Limiting differential settlement of filaments Jacques Kruger, Jean-Pierre Mostert, Gideon van Zijl		
12:0	O Test methods for assessing fresh and plastic-state 3D concrete printing materials John Kolowole, Danny De-Becker, Jie Xu, James Dobranski, Sergio Covolano, Richard Buswell, Simon Austin	Feasibility of using ultra-high ductile concrete to print hollow structure without steel reinforcement Junhong Ye, Yiwel Weng, Jiangtoo Yu, Md Nosir Uddin	Set-on demand concrete by activating encapsulated accelerator for 3D printling Sasitharan Kanagasuntharam, Sayanthan Ramakrishnan, Joy Sanjayan		
12:1	5 Measuring Plastic Shrinkage and Related Cracking of 3D Printed Concretes Viochesiov Markin, Viktor Mechtcherine	Incorporation and characterization of multi-walled carbon nanotubes concrete composites for 3D printing applications Albonelo Duloj, Monico Suljs, Theo Solet, Sandra Lucos	Monitoring strain using Digital Image Correlation during compressive and tensile loading: assessment of critical strain of cement-based materials **Potan Scoquel, Arnoud Perrot, Vincent Picondet** Potan Scoquel, Arnoud Perrot, Vincent Picondet**		
12:3	0 Material design and rheological behavior of sustainable cement-based materials in the context of 3D printing Silvia Rejßig, Viktor Mechtcherine	Consistency of mechanical properties of 3D printed strain hardening cementitious composites within one printing system Karsten Nefs, Anne Linde Overmeier, T.A.M. Saiet, A.S.J. Suiker, Erik Schlangen, B. Savija, F.P. Bos	Temperature impact on the structural build-up of cementifious materials – experimental and modelling study Alexander Mezhor, Annika Robens-Rodermacher, Kun Zhang, Hans-Carsten Kühne, Jörg F. Unger, Walfram Schmidt		
12:4	5 Lunch				
13:4	5 Printability and set control: 2 Chair: Jacques Kruger	Heterogeneities and defects: 1 Chair: Daniel Weger	Reinforcement: 1 Chair: Sergio Cavalaro		
13:4	5 Experimental study on elastic and creep properties of 3D printed concrete at early age * Ze Chang, Yading Xu, Erik Schlangen, Branko Savija	Digitally fabricated keyed concrete connections Patrick Bischof, Jaime Mata-Falcán, Joris Burger, Walter Kaufmann	Injection 3D Concrete Printing: Integration of Structural Reinforcement * Alleen Vandenberg, Yinan Xiao, Noor Khader, Harald Kloft, Norman Hack, Dirk Lowke		
14:0	A Thixotropic Model for Predicting the Buildability for 3D Printable Concrete * Probhot Ranjan Prem, P.S. Ambily, Swapnil Balasaheb Ghadle, Shankar Kumar	The environment's effect on the interlayer bond strength of 3D printed concrete Gerrit Moelich, JJ Janse van Rensburg, Jacques Kruger, Riaan Combrinck	Core Winding: Force-flow oriented fibre reinforcement in Additive Manufacturing with concrete Stefan Gantner, Phillipp Rennen, Tom Rothe, Christian Hühne, Norman Hock		
14:1	5 Printability assessment of cement-based materials using uniaxial compression test Ilhome Horbouz, Ammor YAHJA, Emmonuel Rozière, Ahmed Loukili	Evaluation of the bond strength between 3D printed and self-compacting concrete Michiel Bekaert, Kim Van Tittelboom, Geert De Schutter	Fabrication of freeform reinforcement by robotic laying of carbon yarns and its combination with 3D concrete printing * Egor Ivoniuk, Viktor Mechtcherine		
14:3	Early age shear and tensile fracture properties of 3D printable cementitious mortar to assess printability window Andrea Marcucci, Sriram Kompelia, Francesco Lo Monte, Marinella Levi, Liberato Ferrara	Interlayer mechanical strengths of 3D printing geopolymers: measurement and origin * Yuning Chen, Choo Liu, Yornel Zhong	Robolically placed reinforcement using the Automated Screwing Device – an application perspective for 3D concrete printing Launt Hass, Freek Bos		
14:4	5 Break				
15:3	Invited presentations from CCR SI: Quality control One: Disk Loude				
15:	O Assessing the fresh properties of printable cement-based materials: high potential tests for quality control Acous Roussel, Richard Buswell, Micolas Ducoulombier, Irino Ivanova, John Temitope Rolawole, Dick Lowke, Viltor Mechitcherine, Romain Mesral, Amaud Perrot, Ursulo Pott, Lex Reiter, Dietmor Ste	phan, Timathy Wangler, Rob Wolfs, Zuo, Wenqiang			
	o A chemical process engineering look at digital concrete processes: critical step design, inline mixing, and scaleup Tim Mongler, Ragical Pileggi, Seyma Gürel, Rabert J. Flatt				
	o Geometric quality assurance for 3D concrete printing and hybrid construction manufacturing using a standardised test part for benchmarking capability Richard Baswel, Jehu, Doniel De Becker, James Dobransk, John Pross, John Temtope Kolswole, Peter Konell And Control Baswel, Jehu, Doniel De Becker, James Dobransk, John Pross, John Temtope Kolswole, Peter Konell And Control Baswel, Jehu, Doniel De Becker, James Dobransk, John Pross, John Temtope Kolswole, Peter Konell				
	Paper dart session: quality for commercialisation - what do we need and how do we get there? Clause Rab Wolfs				
17:3	0 Housekeeping				

17:45 Lab tour 19:00 End of Tour

17:45 End of Day 1

	EHB.1.04 (Plenary room)	EHB.1.10A	EHB.1.10B
09:00	Welcome back and housekeeping Richard Buswell		
09:15	Keynote Presentations: Lessons learnt from the field Chair: Viktor Mechtcherine		
09:15	The Realities of Additively Manufactured Concrete Structures in Practice Freel Bos		
09:45	? Title. ? Eric Kreiger		
10:15	Sponsors address		
10:15	Synthomer Charles Solichon		
10:20	Sika ?		
10:30	Break		
11:00	Poster session: lightning presentations by poster convenors Chair: Wilson Leal da Silva		
	Design, defects and durability Liberato Feman		
	Digital design and control Normal Hack		
	Wet material property control Alexer Vandentung		
	Binders and aggregates Boltzad Nematolahi		
	Case studies and applications ./wan-Franciss Curon		
	Printability and set control Josen Vain Der Putten		
	Reinforcement Consantino Menna		
	Alternative Processes Romain Mosnil		
11:30	Poster session: parallel session in poster hall See poster session programe		
	Lunch with event	* Extended Abstracts	
12:45	Structrual design and optimisation Clair Muhammad Nura Isa	Material Jetting Chair Xianamina Zhou	Reinforcement: 2 Choir: Louri Hoss
12:45	Injection 3D Concrete Printing (I3DCP) Combined with Vector-based 3D Graphic Statics Yinon Xioo, Noor Khoder, Alleen Yondenberg, Dirk Lowke, Harold Kioff, Norman Hock	Influence of material and process parameters on hardened state properties of Shotcrets 3D-printed elements Dovid Böhler, Inkia Mol, Miklos Freund, Lukas Lachmoyer, Annika Rootz, Dirk Lowke	Integrating reinforcement with 3D Concrete Printing: Experiments and numerical modelling Jon Spangenberg, Wilson Ricardo Leal do Silva, Mrd Turber Mollah, Raphael Comminal, Thomas Joul Andersen, Henrik Stang
13:00	The production of a topology-optimized 3D-printed concrete bridge Titch Coms, Gieljon Vantyghem, Yaufa Tao, Michiel Beisert, Geert De Schutter, Klm Van Tittelboom, Wouter De Corte	Shotcrete 30CP projection angle optimization: experimental approaches and theoretical modellling Benjamin Golé, Thierry Ursenbacher, Agnés Petit, Vincent Bourguin, Aurelle FAVIER	Preinstalled reinforcement for 3D concrete printing Lukus Gebbard, Patrick Bischof, Ann Anton, Jaime Mato-Falcón, Benjamin Dillenburger, Wolter Kaufmann
13:15	Mesh Mould Prefabrication Ammer Mirjan, Joine Moto Folcón, Carsten Rieger, Janin Herirath, Walter Kaufmann, Fabio Gramazio, Matthias Kohler	A 3D Printing Platform for Rainforced Printed-Sprayed Concrete Components Les Reiter, Ana Anton, Timothy Wangler, Benjamin Dillenburger, Robert Flott	Condamental study on automated interlayer reinforcing system with metal fiber insertion for 3D concrets printing Tomopo Assiswa, Tomopo Nishwedi, Kazumari Olmo, Stigeru Yologomo, Yoshito Clindo, Shotron Kojimo, Yoshich Sotole, Yoshihiro Miyoto, Yuki Miyozowo, Yoshie Ito, Hidayuki Kajito
13:30	ODOP structures the roadmap to standardization (Moriji Bruurs, Moorije Hoogeveen, Jolien Van Der Putten	ARCS: Autored Robotic Control Spraying for the fabrication of variable thickness doubly curved shells Mishael Nub. Robin Oval. John Orr	Too-Based Pultrusion of Anisotropic Concrete: Mechanical properties at hardened state Léo Demont, Molio Charrier, Pierre Margerti, Micolos Dezoudombier, Romoin Mersall, Keon françois Caron
	Break	manus may room only com on	and defined, their Charles, it are margerly, reconstruction, notions the state, actor purpose desire
14:15	Particle-bed binding Choir: Niklos Freund	Digital design, workflow and control: 1 Chair: No Xu	Binders and aggregates: 2 - aggregates Chair: Yawin Tao
14:15	Evaluating the Effect of Methyl Cellulose on Hardened State Properties in Selective Cement Activation Inita Moi, Friedrich Herding, Dirk Lowke	Filament geometry control in 3D concrete printing: printing regimes and practical design guidelines * Rob Wolfs, Nicolas Roussel	Fresh and hardened properties of 3D printable foam concrete containing porous aggregates Kirubojiny Posupothy, Soyonthon Romolurishnon, Joy Sonjoyan
	Effect of Curing in Selective Cement Activation Friedrich Herding, Inita Mai, Dirk Lowke	Uncertainty quantification of concrets properties at fresh state and stability analysis of the 3D printing process by stochastic approach Zeinob Diob, Duc Phi Do, Sébastien Rémond, Doshnor Hoxho	Sustainable 3D Concrete Printing with Large-aggregates Wilson Ricardo Leol do Silva, Martin Koasgoord, Thomas Juul Andersen
14:45	Particle Bed Technique For Hempcrete Valentine Danché, Alexandre Pierre, Khadim Ndlaye, Tien-Tung Ngo	Influence of Infill Pattern on Reactive MgO Printed Structures AlaEddin Douba, Polash Badjatya, Shiho Kawashima	Design and Fabrication of Spatially Graded Concrete Elements with Ice Aggregate Method Vasily Stiniton, Eleni Kitani, Artemis Maneka, Ena Lloret-Fritschi, Juney Lee, Benjamin Dillenburger
15:00	Selective Paste Intrusion: Stability of cement paste mixtures towards changing ambient temperature Alexander Stroßer, Carla Matthbus, Daniel Weger, Thomas Kränkel, Christoph Gehlen	Simulation of 3D Concrete Printing using the Discrete Element Method Knut Krenzer, Ulrich Polzer, Steffen Müller, Viktor Mechtcherine	Mix design for a 3D-printable concrete with coarse aggregates and consideration of standardisation Morkus Toubert, Viktor Mechtcherine
	Break Sponsors address		
	Elkem Ahmed Khalifa		
	CDBOD/Nestcon Henrik Lund-Nielsen / Wilson Leal da Silva		

17:45 Housekeeping 18:00 End of Day 2

16:13 Material-process interactions in particle bed 3D printing and the underlying physics Die Louke, India Mol, Emmanuel Enite, Amoud Pernet, Double Weger, Christoph Gathler, Friedrich Herding, Wenqiang Zuo, Nicolas Roussel

17:15 Paper dart session: designing for digital fabrication, what will the next generation of design tools look like?

Other Many Settlymon

26-6 A structural fibre-reinforced cement-based composite oriented to particle bed 3D- printing systems. Case study: Parque de Castilla (Alcobendas, Madrid) Footbridge.

Albert de Farnts, Ana Binns, Educatio Colonia, Singui Conision

Poster hall Poster hall Poster hall

30 Design, defects and durability	Digital design and control	Wet material property control
Poster convenor. Liberato Ferrara	Poster convenor: Normal Hack	Poster convenor: Alleen Vandenburg
Mechanical behavior of 3D printed hourglass shape of cementitious mortar into carrier liquid	A digital workflow for the design and manufacturing of 3D printed concrete bridges in a circular economy	Investigation of different rheological testing methods to evaluate the fresh properties of printable mortars
Abdeslam BENAMARA, Abdelhok KACI, Alexandre PIERRE, Yannick MELINGE	Matthew Ferguson, Rong Yu, Rob Wolfs, Theo Salet	Hamid Bayat, Alireza Kashani
The Effects of 3D Printing on Durability of Concrete	Robotic On-Site Adaptive Thin Layer Printing: Challenges and Workflow for Design and Fabrication of Bespoke Cementitious Plasterwork at Full Architectural Scale	Effect of nanoclay on extrudability, printability and mechanical performance of extrusion-based 3D printing mortar (3DPM)
Ella Spurina, Maris Sinka, Laura Vitola, Krists Ziemelis, Aleksandrs Korjakins, Andris Vanags, Diāna Bajāre	Selen Ercan Jenny, Daniela Mitterberger, Ena Lloret-Fritschi, Lauren Vasey, Eliott Sounigo, Ping-Hsun Tsai, Petrus Aejmelaeus-Lindström, David Jenny, Fabio Gramazio, Matthias Kohler	Sandipan Kaushik, Mohammed Sonebi, Giuseppina Amato, Arnaud Perrot, Utpal Kumar Das
Drying-induced damages in fresh cement-based materials during extrusion-based additive manufacturing	Efficient voxel-based simulation of an extrusion-based 3D concrete printing process considering process and material uncertainties	Towards an in-line measurement system to predict and control the quality of 3D printed concrete
Wengiang Zuo, Emmanuel Keita, Patrick Aimedieu, Michel Bornert, Nicolas Roussel	Albrecht Schmidt, Luise Göbel, Tom Lahmer, Carsten Könke	Jelle Versteege, Rob Wolfs, Theo Salet
Application of X-ray micro-computed tomography for evaluations of 3D printed concrete	Compensation method based on variable flow for intersecting toolpaths	Effect of polypropylene fiber content on the shape retention and strength of 3D printed concrete
Application in Avay micro-complete uningraphy for evaluations of 30 printed concrete Pawel Sision, Sana-Yeon Chuna, Karol Federowicz, Mateusz Techman	José Hernández Varaas, Helena Westerlind, Johan Sifwerbrand	Enter of porpropriete nine content on the snape retention and stength of so printed contracts Beatriz Silva, Rodriso Santos, Ana Mayara S. Neareiros, Marcos Anios, Leonardo Dias, Marcella Barbosa, Ulisses Bezerra
Pawei Sixora, Sang-Teop Chung, Karoi Federowicz, Mateusz Techman	Jose Hernanoez Vargas, Helena Westerlina, Johan Siljwerarana	Beatriz Siwa, Koarigo Santos, Ana Mayara S. Negreiros, Marcos Anjos, Leonardo Lias, Marcella Barbasa, Ulisses Bezerra
Evaluation of the interfacial bond strength between layers in extrusion-based 3D concrete printing	Quality control of printed concrete using computer vision	Concrete admixtures: the key element to widespread the use of locally produced concrete in 3DCP
Behzad Zahabizadeh, João Pereira, Claúdia Gançalves, Vitor Cunha	Abdelhok KACI. Samir HAMACI. Ikram DARCHERIF. Rachid CHELOUAH	Ramzi Farra, Kai-Steffen Weldert, Wilson Ricardo Leal da Silva, Andreas Eisenreich
DEREG Established, 2000 F. F. Fill, County College F. F. Fill Culture	Audenia Me, Jami Thinne, Islan Michalli, Italia Circomi	Marian Gray, Nat Stephen Western, Wilson Mediato Ecol do Sirve, Progress Esternetis
Factors influencing the void generation and distribution in 3D concrete printing	Inline Measurement System for Automated Quality Assurance of 3D Printed Concrete Structures	Evaluation of printability using cone plunger test to determine suitable material for 3D concrete printing
John Kolawole, Sultan Mahmood, Dirk Engelberg, Sergio Cavalaro, Richard Buswell, Simon Austin	Dmitrii Sokolov, Viktor Mechtcherine	Yoshihiro Miyata, Tomoya Asakawa, Tomoya Nishiwaki, Yuki Miyazawa, Youhei Ito, Hideyuki Kajita
Efficient structural modelling of 3d-printed structures through periodic homogenization		In-line assessment of printable concrete dynamic yield stress by "Slugs-test" series
Romain Mesnil, Valentin Poussard, jean-françois caron, Karam Sab		Léo Demont, Pierre Margerit, Malo Charrier, Romain Mesnil, jean-françois caron
·		
Towards the Application of Mesostructures in 3D Concrete Printing		Mix design insights for printable mortars based on struc-tural build-up rate requirements
Helena Westerlind, José Hernández Vargas, Johan Silfwerbrand		Luiza Miranda, Karel Lesage, Geert De Schutter
Assessing the shear capacity of 3dcp box girders using destructive testing		Effects of fiber length on fiber stability of SHCC and 3D printing process
Marijn Bruurs, Maartje Hoogeveen, Jolien Van Der Putten		Nuoyan Xu, Ye Qian
manys brains, manye souge ecos, saren e ar exces		Audylia au, 12 April
Cyclic response of a 3D printed concrete shear wall made with concrete extrusion		
Lucia Licciardello, Adriano Reggia, Maurizio Marchi, Giovanni Metelli, GIOVANNI PLIZZARI		

12:45 Start of oral parallel sessions

30 Alternative Processes	Printability and set control	Reinforcement
Poster convenor: Romain Mesnil	Poster convenor: Jolen Van Der Putten	Poster convenor. Consantinao Menna
Assessment of scale up criteria of Digital Casting Systems and inline mixing process	Rheology and extrudability of 3D printing cement-based systems with nanoclays and viscosity modifiers	Bond Behavior of Additive Manufactured Reinforcement Bars with Different Types of Surface Profiles
Seyma Gürel, Timothy Wangler, Ena Lloret-Fritschi, Robert Flatt	Hugo Varela, Gonzalo Barluenga, Yohan Jacquet, Arnaud Perrot	Niklas Freund, Johanna Müller, Jonas Hensel, Dirk Lowke
Advantages of Two-Stage-Concrete in Scale-up of Digital Casting Systems	Influence of sand/cement and water/cement ratio on the fresh state behavior of 3DCP mixture	Evaluation of Flexural Performance of Cementitious Composites Reinforced with Additively Manufactured Architected Polymeric Elements
Audentages in Investage-Controller in State-up of Digital Casting Systems Seyma Gürel, Timothy Wangler, Ena Uoret-Fritschi, Robert Flatt	Influence of samp Jennet, and water/cerning ratio of in the internation of SDC mixture Morros Anios, Leonardo Dias, Marcello Barbasa, Ulisses Bezerra	evaluation in rectual retromance or internations composites remotives with Admitively manufactured admitiected requirem crements Parsa Namakiaraphi, Robert Saraga, Yaqhoob Farnam Parsa Namakiaraphi, Robert Saraga, Yaqhoob Farnam
Seyma Gurei, Himatny Wangier, Ena Lioret-Fritschi, Robert Flatt	Marcos Anjos, Leonaroo Dias, Marcella Barbosa, Ulisses Bezerra	Parsa натакиагадти, коветс Spragg, тадново Farnam
3D printed shell formwork for shape optimized concrete slabs	Outcome of shotcrete accelerators on the evolution of physicochemical properties of self-compacting mortar used for 3DCP (3D Concrete Printing)	Additive manufacturing of structurally reinforced concrete elements through spraying
Alexander Curth, Ashley Hartwell, Tim Bradesser, Caitlin Mueller	Atta Ur Rehman, YOUNGWOOK SHIM, Birru Bizu Melesse, Juna-Hoon Kim	Bartlomiei Sawicki, Aanès Petit
Design, fabrication, and testing of an optimised reinforced concrete floor slab fabricated with robotically 3D printed formwork	Thixotropic behavior of 3D printable cement-based materials	Shape retention and strength of sisal fiber reinforced 3D printed concrete
Joris Burger, Tobias Huber, Jaime Mata-Falcán, Ena Lloret-Fritschi, Walter Kaufmann, Fabio Gramazio, Matthias Kohler	Ilhame Harbouz, Ammar YAHIA, Emmonuel Rozière, Ahmed Loukili	Vinicius Maia, Arthur Lima, Gabrielly Nunes, Marcos Anjos, Leonardo Dias, Marcella Barbasa, Maxwel P. O. Santos
Power Floating Plastic-state Concrete for Additive Manufacturing Applications	Development of a Universal 3D Printable Concrete Solution	Assessing the positional accuracy of robot grippers in pick and place operations for steel rebars during 3DCP process
Siduo Lei, Richard Buswell, Peter Kinnell, Sarab Dhanjal, John Kolawole, James Dobrzanski, Jie Xu	Davide Zampini, Alexandre Guerini, Jeremy Esser, Jakob Jorgensen, Zaid Marmash, Alma Bangsgaard, Henrik Lund-Nielsen	Xingzi Liu, James Dobrzanski, Danny De Becker, Jie Xu, John Kolawole, Richard Buswell, Sergio Cavalaro
Methods of manufacturing large size wax blocks: an important puzzle piece for the industrial Non-Waste-Wax-Formwork technology		
Sven Jonischkies, Jeldrik Mainka, Harald Kloft, Norman Hack		

12:45 Start of oral parallel sessions

Binders and aggregates	Case studies and applications
Poster convenor. Behzad Nematollahi	Poster convenor. Jean-Francios Caron
Comparative study of different recycled fine aggregates for 3D printing mortars	Usability of recycled gypsum powders for the formation of 3D-printed acoustic panels
Raghed AL Trills, Mohamed Elkarim Bouarroudj, Naima Belayuchi, Nicolas Courtois, Sébastien Rémond, David BULTEEL	Lidija Korat, Luka Stelep, Lucija Hanžić, Mihael Ramšak
Hempcrete - CO2 neutral wall solutions for 3D printing Maris Sinka. Ella Sourina. Aleksandrs Koriakins. Diāna Baiāre	Challenges during assembly of off-site 3D printed modules for construction of single storey building Hitesh Meena, Shantanu Bhattacherjee, Manu Santhanam
манз янм, ена эранна, мекзания конјамна, очана вајане	псези месни, знанили внасиленуес, мана заниланин
Effect of aggregates volume fraction on the tensile behaviour of fresh cement-based materials	Fabrication aware Modularization of Freeform Concrete Elements for Additive Formwork: An Agent-based Approach
Yohan Jacquet, Vincent Picandet, Arnaud Perrot	David Stieler, Tobias Schwinn, Achim Menges
Development of a lightweight 3D printed mixture with recycled glass aggregates	Lightweight reinforced concrete slab
Karla Cuevas, Falk Martin, Sang-Yeop Chung, Sven Pfeiffer, Pawel Sikora, Dietmar Stephan	Georg Hansemann, Christoph Holzinger, Robert Schmid, Joshua P. Tapley, Stefan Peters, Andreas Trummer
3D-printing development of low carbon building materials	RCAM's Vision of 3D Concrete Printed Renewables: Progress in the Development of Renewable Energy Support Structures
Manon Arrêteau, Aurélie Fabien, Mohammed Sonebi, Daniel Chateigner, Nassim Sebaibi	Jason Cotrell, Gabriel Falzone, Mason Bell
Paste content Requirement for Printing with fly ash-slag Geopolymers	
Sai Kala Kondepudi, Kolluru Subramaniam, Behzad Nematollahi, Jay Sanjayan	
Formulation of geopolymer based concrete for sustainable 3D printing	
Corentin Le Gall, Willy Jin, Charlotte Roux, Myriam Duc, Julien Archez, Claudiane Ouellet-Plamondon, Adélaide Feraille, jean-françois caron	
Rheology of alkali-activated materials made of fly ash, slag and recycled mineral wool for 3D printing	
Irving Alfredo Flores Beltran, Joshua A. Dijksman, Branko Savija, Guang Ye	
Gelatin as biologically-based binder in temperature-sensitive printing mortar for advanced free form constructions	
Julian Christ, Lisbeth M. Ottosen, Holger Koss	

Influence of Printing Parameters on 3D Printing Engineered Cementitious Composites (3DP-ECC)
Wen Zhou, Yamei Zhang, Lei Ma, Victor Li

	EHB.1.04 (Plenary room)	EHB.1.10A	EHB.1.10B
09:0	Welcome back and housekeeping Richard Buswell		
09:1	Keynote Presentations: Mobile robotic positioning systems Chair: Freek Bas		
09:	5 Additive Manufacturing Using Mobile Robots: Opportunities and Challenges for Building Construction Kathrin Dorfler		
09:4	5 Change rooms	* Extended Abstracts	
09:5	Reinforcement: 3 Chair: Freek Bos	Heterogeneities and defects: 2 Chair: John Kolawale	Digital design, workflow and control: 2 Chair: Peter Kinnell
09:	Integration of Mineral Impregnated Carbon Fibre (MCF) into fine 3D-printed concrete filaments Tobios Neef, Steffen Müller, Viktor Mechtcherine	Interlocking 3D printed concrete filaments through surface topology modifications for improved tensile bond strength Jean-Pierre Mostert, Jacques Kruger	A closed-toop workflow for quality inspection and integrated post-processing of 3D-printed concrete elements Norman Hack, Leon Brohmann, Markus Gerke, Mehdi Maboudi, Karam Mawas, Carsten Jantzen
10:	Feasibility of pre-stressing 3D-printed concrete elements using iron-based shape memory alloy bars * Zafiris Triantafyllidis, Volha Semianiuk, Ana Anton, Mateusz Wyrzykowski, Benjamin Dillenburger, Moslem Shahverdi	Mechanical properties and failure pattern of 3D printed hollow cylinders and wall segments under unlaxial loading Shantonu Bhattacherjee, Smrati Jain, Manu Santhanam, G Thiruvenkatamani	Generative Structural Design: A Cross-Platform Design and Optimization Workflow for Additive Manufacturing Saqib Aziz, JISU KIM, Dietmar Stephan, Christoph Gengnagel
10:	Flexural behaviour of steel-reinforced topology-optimised beams fabricated by 3D concrete printing Costantino Menna, Laura Esposito	Impact of drying of 3D printed cementitious pastes on their degree of hydration Rita Ghantous, Yvette Valadez-Carranza, Steven Reese, Jason Weiss	Force flow compliant robotic path planning approach for reinforced concrete elements using SC3DP Robin Dörrie, Harald Kloft
10:	Proof-of-concept: Sprayable SHCC Overlay Reinforcement Regime for Unreinforced 3D Printed Concrete Structure Seung Cho, Marchant van den Heever, Jacques Kruger, Gideon van Zijl	Interlayer bonding of 3D printed limestone-calcined clay-based cementitious materials * Yu Chen, Ze Chang, Oğuzhan Çopuroğlu, Erik Schlangen	Process Control for Additive Manufacturing of Concrete Components Lukas Lachmayer, Robin Dörrie, Harald Kloft, Annika Raatz
10:5	5 Break		
11:3	Binders and aggregates: 3 - alternative binders Chair: Inla Mai	Alternative process Chair: James Dobrzanski	Durability Chair: Branko Savija
11:	Developing printable fly ash – slag geopolymer binders with Rheology modification Anasuya Kamakshi Tippabhotla, Kolluru Subramaniam	Adaptive foam concrete in digital fabrication Robert Schmid, Georg Honsemann, Michael Autischer, Joachim Juhart	Influence of the print process on the durability of printed cementitious materials Jalien Van Der Putten, Mathieu De Smet, Geert De Schutter, Kim Van Tittelboom
11:	Formulation and characterization of a low carbon impact cementitious ink for 3D printing Estelle Hynek, David Bulteel, Antoine Urquizor, Sébastien Rémond	Mobile Additive Manufacturing: A case study of reusable clay formworks for bespoke in situ concrete construction Gido Dielemans, Lukas Lachmayer, Tobias Recker, Lidia Atanasova, Christian Maximilian Hechtl, Carla Matthäus, Annika	Two Year Exposure of 3D Printed Cementitious Columns in a High Alpine Environment FTimothy Wangler, Asel Maria Aguilar Sanchez, Ana Anton, Benjamin Dillenburger, Robert Flatt
12:	Strategies for reducing the environmental footprint of additive manufacturing via sprayed concrete Aurelie Favier, Agnès Petit	Knit Casting – experiments in controlling concrete's inflation for CNC manufactured knit formwork * Tsz Yan Ng, Sean Ahlquist, Evgueni Filipov	Freeze-thaw performance of 3D printed concrete: influence of interfaces Arnesh Das, Asel Maria Sanchez, Timothy Wangler, Robert Flatt
12:	S Mechanical Performance of 3-D Printed Concrete Containing Fly Ash, Metakaolin and Nanoclay Ahmed Abdolqoder, Mohammed Sonebi, Marie Dedenis, Sofiane Amziane, Arnaud Perrot	Zero-Waste Production of Lightweight Concrete Structures with Water-Soluble Sand Formwork Daria Kovaleva, Maximilian Nistler, Alexander Verl, Lucio Blandini, Werner Sobek	Salt scaling resistance of 3D printed concrete Manu Mohan, K., A. V. Rahul, Geert De Schutter, Kim Van Tittelboom
12:	Accelerating early age properties of ultra-low clinker cements for extrusion-based 3D printing Rutendo Rusike, Michael Sotoya, Alastair Marsh, Sergio Covalaro, Chris Goodier, Susan A. Bernal, Sam Adu-Amankwah	An early trial on milling 3D printed concrete geometries: observations and insights of the process Jie Xu, John Kolawole, John Provis, James Dobrzanski, Peter Kinnell, Sergio Cavalaro, Weigiang Wang, Richard Buswell	Evaluation of durability of 3D-printed cementitious materials for potential applications in structures exposed to marine environments Fabion Rodriquez, Cristian Garzon Lopez, Yu Wang, Jan Olek, Pablo D. Zavattieri, Jeffrey P. Youngblood, Gabriel Falzone, Jason Cotrell

12:45 Lunch

13:30 Invited presentations from CCR SI: Sustainability

13:30 Environmental impact of extrusion-based additive manufacturing - generic model, power measurements and influence of printing resolution Katenyna Kurmenco, Nicolas Ducoulombier, Adelaide Feralle, Nicolas Roussel

14:00 On Sustainability and Digital Fabrication with Concrete
Robert Flott and Timothy Wangler

14:30 Paper dart session: 3DCP - how are we going to realise the sustainability agenda in practice?

Chair: Nicolar Roussel

15:00 Awards and conference close
Chairs: Nicolas Roussel and Richard Buswell

15:30 Break

15:45 Lab tours

17:30 End of Day 3